



PLASTER PLUS 66

**Additive to enhance
strength and workability
for wall plastering and
masonry**

**Additive for extra workability and
strength for wall plastering and
masonry**

Uses

- Exterior and interior wall plastering for concrete or rendered surface
- Masonry for brick

Benefits

- Only need to mix with cement, sand and water
- Good workability
- Thick layer plastering
- Water resistant
- Compatible to cementitious waterproofing system

Complied Standard

| EN 998 | EN 1015 |

www.starkendrymix.com.my

PLASTER PLUS 66

Additive to enhance strength and workability for wall plastering and masonry



TECHNICAL PROPERTIES

| | |
|----------------------|-------------------------|
| Adhesive Strength | > 0.5 N/mm ² |
| Compressive Strength | > 5 N/mm ² |
| Alkaline Resistance | Good |

PHYSICAL FEATURES

| | |
|---------|------|
| Package | 100g |
|---------|------|

| | Plastering Thickness 15 - 25 mm | Masonry Thickness 10 - 15 mm |
|--|------------------------------------|---------------------------------|
|--|------------------------------------|---------------------------------|

| | | |
|-------------|---------------------------------|---------------------------------|
| Consumption | 1.7 - 1.8 kg/m ² /mm | 1.8 - 1.9 kg/m ² /mm |
|-------------|---------------------------------|---------------------------------|

Mixing Ratio

| | | |
|----------------------------|----------|----------|
| Plaster Plus 66 | 100 g | 100 g |
| Plastering Cement | 50 kg | 50 kg |
| Fine Sand | 200 kg | 250 kg |
| Water | 25 - 30ℓ | 25 - 35ℓ |
| Latex Admixture (Optional) | 1 - 2ℓ | 1 - 2ℓ |

APPLICATION

PLASTERING SUBSTRATE PREPARATION

- 1 Substrate should be free from mould oil, grease, loose particles and contamination of foreign materials
- 2 Dampening of brick wall or concrete substrate is recommended during hot climate
- 3 Installation of leveling pads or ranks are recommended on substrate if plaster thickness beyond 15 mm
- 4 Bond Buddy 168 is highly recommended for plastering

MATERIAL PREPARATION

- 1 Mix Plaster Plus 66 with water and latex admixture for 1 minutes by mechanical mixer. Cement and sand are then added to mix until homogeneous
- 2 Apply for designed thickness for wall plastering or masonry
- 3 Skim Coat can be applied on wet or hardened plastering coat
- 4 Cementitious tile adhesive should be applied on hardened plastering coat

CURING

- 1 Natural air curing is sufficient
- 2 Recommended to apply water mist curing in first 2 days during hot climate

RECOMMENDATION

- 1 Bond Buddy 168 is highly recommended for plastering
- 2 Complete skim coat for ultra-smooth wall finishing
- 3 Combine with cementitious tile adhesive for tiling system
- 4 Extra Mortar Buddy 152 (latex admixture) can be added to increase the adhesion and compressive strength

STORAGE

Shelf life is 12 months if stored in dry and cool place.

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