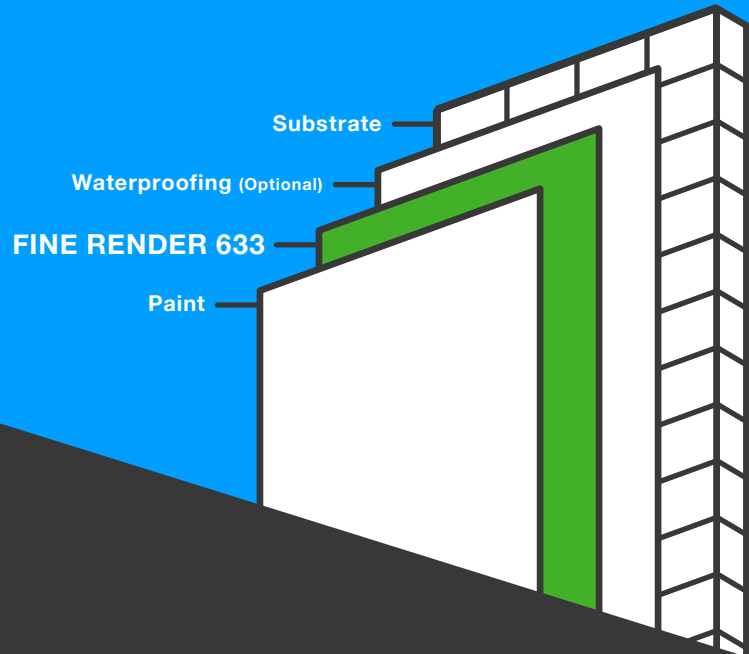


STÄRKEN

**Drymix
Solutions**

TM



Render Series

FINE RENDER 633

**MEDIUM STRENGTH
RENDERING COAT**

**Medium thickness plastering for
concrete and brick wall for interior
and exterior application**

Uses

- Interior and exterior plastering

Benefits

- Thickness up to 12 mm
- Water resistant
- High water retentivity render
- Shrinkage compensated
- Compatible to cementitious waterproofing system

Complied Standard

| EN 998 | EN 1015 | BS 4551 |

www.starkendrymix.com.my

Render Series

FINE RENDER 633

MEDIUM STRENGTH RENDERING COAT



TECHNICAL PROPERTIES

Adhesive Strength	> 0.5 N/mm ²
Compressive Strength	> 8 N/mm ²
Water Retentivity	> 95%
Alkaline Resistance	Good

PHYSICAL FEATURES

Package	Approx. 40 kg
Water Demand	6.4 - 8.0 ℓ (16 - 20%)
Consumption	1.5 kg/m ² /mm
Binder	Cement, Green Binder
Aggregate Size	1.2 mm
Application Thickness	5 - 12 mm per coat
Pot Life	1 hour

STORAGE

Shelf life is 6 months if stored in dry and cool place

Starken Drymix Solutions Sdn. Bhd.
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Ver 1.0

RECOMMENDATION

- 1 Sponge the render surface when the render is 80 - 90% dry which the render is wet but touch dry
- 2 Key coat is recommended for application on smooth concrete surface prior to apply **Fine Render 633**

APPLICATION

SUBSTRATE PREPARATION

- 1 Substrate should be free from mould oil, grease, loose particles and contamination of foreign materials
- 2 Dampening of concrete substrate is recommended during hot climate
- 3 Installation of leveling pads or ranks are recommended on substrate if plaster thickness beyond 8 mm
- 4 Key coat is recommended for application on smooth concrete surface

MATERIAL PREPARATION

- 1 Mix 1 bag of 40kg **Fine Render 633** with 6.4 – 8.0 ℓ water for at least 3 minutes by electrical mixer until homogeneous
- 2 Apply 5 – 12 mm thickness in 1 - 2 coat
- 3 Trowel smooth the surface of **Fine Render 633**
- 4 When the render is 80 - 90% dry, rub the render surface with wet sponge to obtain a suitable finishing texture

CURING

- 1 Natural air curing is sufficient
- 2 Recommended to apply water mist curing in first 2 days during hot climate

SAFETY

Wear NIOSH approved facemask during mixing as to avoid inhaling of dust. May cause irritation to eyes and skin:

- 1 In case of contact with eyes, rinse immediately with water and seek for medical advice if needed
- 2 In case of contact with skin, rinse immediately with soap and water. To seek medical advice if needed