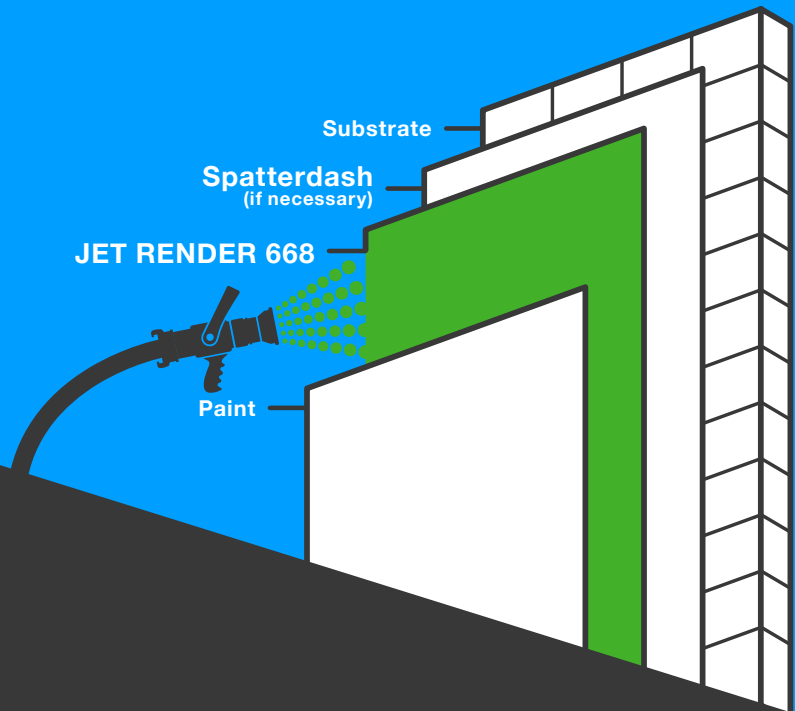


STÄRKEN

**Drymix
Solutions**

TM



Render Series

JET RENDER 668

**SPRAYABLE PREMIUM
RENDERING COAT**

**Sprayable and pumpable premium
plastering for brick wall or concrete
interior and exterior applications**

Uses

- Spraying applied plastering or rendering

Benefits

- Sprayable render to increase application speed
- Layer thickness up to 20 mm
- Good adhesion to wall
- Water resistant
- High water retentivity render
- Shrinkage compensated
- No bleeding in pumping

Complied Standard

| EN 998 | EN 1015 | BS 4551 |
| EN 13454 | ASTM C940 |

www.starkendrymix.com.my

Render Series

JET RENDER 668

SPRAYABLE PREMIUM RENDERING COAT



TECHNICAL PROPERTIES

Adhesive Strength	> 0.8 N/mm ²
Compressive Strength	> 12 N/mm ²
Shrinkage	< 0.5 mm/m
Water Retentivity	> 99%
Bleeding	No
Alkaline Resistance	Good

PHYSICAL FEATURES

Package	Approx. 40 kg
Water Demand	7.2 - 8.8ℓ (18 - 22%)
Consumption	1.5 kg/m ² /mm
Binder	Cement, Green Binder
Aggregate Size	2.0 mm
Application Thickness	10 - 20 mm per coat Spatterdash is required on concrete
Pot Life	1 hour

STORAGE

Shelf life is 6 months if stored in dry and cool place

Starken Drymix Solutions Sdn. Bhd.

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Ver 1.1



RECOMMENDATION

- 1 Key coat is recommended for application on smooth concrete surface prior to apply **Jet Render 668**
- 2 Next coat should be applied when previous coat is hardened

APPLICATION

SUBSTRATE PREPARATION

- 1 Substrate should be free from mould oil, grease, loose particles and contamination of foreign materials
- 2 Dampening of concrete substrate is recommended during hot climate
- 3 Installation of leveling pads or ranks are recommended on substrate if plaster thickness beyond 10 mm
- 4 Key coat or bonding agent is recommended for application on smooth concrete surface

MATERIAL PREPARATION

- 1 When using automated machine, put whole bag **Jet Render 668** into spraying machine
- 2 Adjust the amount of water input to have good consistency render output
- 3 Spray required thickness in 1 coat. After the previous coat is hardened, next coat can be applied. Details can be referred to the method statement
- 4 Sponge finishing can be applied on the last coat when it is 80-90% dry
- 5 Skim Coat can be applied on wet or hardened **Jet Render 668** coat
- 6 Bond series should be applied on hardened **Jet Render 668** coat

CURING

- 1 Natural air curing is sufficient
- 2 Recommended to apply water mist curing in first 2 days during hot climate

SAFETY

Wear NIOSH approved facemask during mixing as to avoid inhaling of dust. May cause irritation to eyes and skin:

- 1 In case of contact with eyes, rinse immediately with water and seek for medical advice if needed
- 2 In case of contact with skin, rinse immediately with soap and water. To seek medical advice if needed