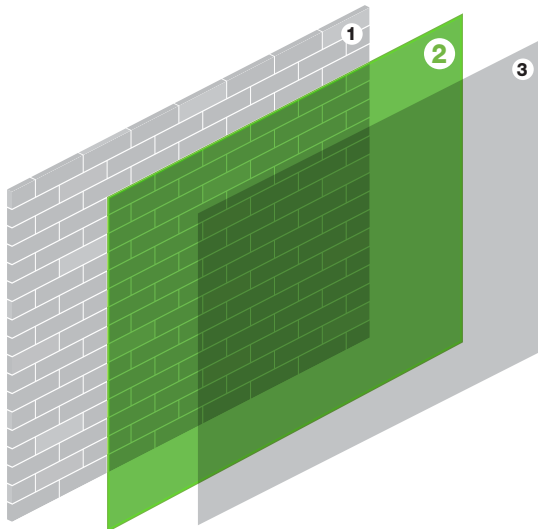




## SPATTERDASH BOND 330

### Spatterdash Before Wall Plastering

#### SYSTEM DIAGRAM



1. Substrate
2. **Spatterdash Bond 330**
3. Render

#### DESCRIPTION

High strength cementitious drymix spatterdash before wall plastering. No extra latex should be added.

#### USES

- Concrete wall spatterdash application

#### BENEFITS

- Provide anchoring surface for concrete wall
- Only need to mix with water. No need to add latex
- High compressive strength
- High adhesive strength
- No water curing required

#### COMPLIED STANDARD

- EN 1015
- BS 4551

#### TECHNICAL PROPERTIES

Technical Properties	Value
Compressive Strength	$\geq 15 \text{ N/mm}^2$
Tensile Adhesive Strength	$\geq 1.0 \text{ N/mm}^2$
Water Retentivity	$\geq 99 \%$

#### RECOMMENDATION

- Concrete substrate should be washed by high pressure water jet
- Moist surface can assist bond strength of spatterdash
- Spatterdash tip is better in 3 - 10 mm to provide good anchoring effect

#### STORAGE

Shelf life is 6 months if stored in dry and cool place

#### PACKAGE

Approx. 25kg



## SPATTERDASH BOND 330

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#### PHYSICAL FEATURES

Physical Properties	Value
Package	25 kg
Water Demand	8.0 - 9.6 L ( 20 - 24% )
Consumption	1.4 kg/m <sup>2</sup> /mm
Binder	Cement, Polymer Powder, Green Binder
Filler Size	2.0 mm
Application Thickness	3 - 10 mm on tip
Pot Life	2 hours

#### APPLICATION

##### SUBSTRATE PREPARATION

- Substrate should be free from mould oil, grease, loose particles and contamination of foreign materials
- Wash the substrate surface by high pressure water jet

##### MATERIAL PREPARATION

- Mix 1 bag of 25kg **Spatterdash Bond 330** with 8.0 – 9.6 L water for at least 3 minutes by electrical mixer until homogeneous
- Apply by dipping on the wall. Make sure the tip thickness is 3 - 10 mm for good anchoring effect
- Spatterdash should be made rough by continuous dipping
- Spatterdash should cover at least 75 % of the wall area

##### CURING

- Natural air curing is sufficient
- Plastering can be applied at least 7 days after spatterdash application

#### SAFETY

Wear NIOSH approved facemask during mixing as to avoid inhaling of dust.

May cause irritation to eyes and skin:

1. In case of contact with eyes, rinse immediately with water and seek for medical advice if needed.
2. In case of contact with skin, rinse immediately with soap and water. To seek medical advice if needed.

##### HEAD OFFICE:

A-1-3A, Pusat Perdagangan Kuchai, No.2, Jalan 1/127,  
Off Jalan Kuchai Lama, 58200 Kuala Lumpur, Malaysia.

T: 603-7982 8066 F: 603-7983 8066 W: [www.starkendrymix.com.my](http://www.starkendrymix.com.my)

##### FACTORY:

Lot 12448-12473, Kawasan Perindustrian Bidor,  
Mukim Bidor, Daerah Batang Padang,  
35500 Bidor, Perak, Malaysia.